

Work Order ID 126435

126435

Page 1

Item ID: D412-760-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Cabin Floor Protector

Stop ***NS2***

Start Date: 11/10/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/14/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: J Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-760	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-011 CHG002								
			DAS CS 9-89						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									
			DAS CS 9-89						

NOV 28 2014

DAS
27
9-89

M/11/28

DAS
46
9-89

NOV 28 2014

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Item ID: D412-760-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cabin Floor Protector
 Start Date: 11/10/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/14/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								DAS 06 45
Packaging	Memo	0.00							NOV 28 2014
Packaging	Identify and pack for shipping as per PPP D412-760-011								
	Location: <u>040</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14/12/28

4-11-28

Picklist Print

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Work Order ID: 126435

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Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 11/10/14

Required Date: 11/14/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.07.05 new issue EC
IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3574-1 *D3574-1* Cabin Floor Protector	DAS 06 9-89	Manufactured	No			110	Each	0.0000	1	1			(DAS 27 9-89) 46 9-89
D3574-2 *D3574-2* Cabin Floor Protector	DAS 03 9-89	Manufactured	No			110	Each	0.0000	1	1			(DAS 27 9-89) 46 9-89
D3575-1 *D3575-1* Cargo Floor Protector	DAS 03 9-89	Manufactured	No			110	Each	1.0000	1	1			(DAS 27 9-89) 46 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PK		1							
				125646		1							
D3575-2 *D3575-2* Cargo Floor Protector	DAS 03 9-89	Manufactured	No			110	Each	1.0000	1	1			(DAS 27 9-89) 46 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PK		1							
				125647		1							
D3580-1 *D3580-1* Joggle Bracket	DAS 06 1-89	Manufactured	No			110	Each	63.0000	6	6			(DAS 27 9-89) 46 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST050		63							
				121071		62							
				121572		1							

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Work Order ID: 126435

Parent Item: D412-760-011

Parent Item Name: Cabin Floor Protector

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D412-760-011

Start Date: 11/10/14

Required Date: 11/14/14

Start Qty: 1.00

Required Qty: 1.00

D3628-1 Manufactured No

110 Each 798.0000 14 14

D3628-1

Washer, Cupped

DAS
06
9-89

Location

Loc Qty

Loc Code

FG 10
83587 10
ST053 788
116783 287
123627 500
96822 1

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DAS
27
11-11-14
DAS
46
9-89

D3628-3 Manufactured No

110 Each 291.0000 6 6

D3628-3

Cupped Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

ST053 291
96308 291

**

DAS
27
11-11-14
DAS
46
9-89

MS24694-S100 Purchased No

110 Each 15.0000 6 6

MS24694-S100

Flat Head Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

ST288 15
125535 15

**

DAS
27
11-11-14
DAS
46
9-89

MS24694-S54 Purchased No

110 Each 64.0000 14 14

MS24694-S54

SCREW

DAS
06
9-89

Location

Loc Qty

Loc Code

ST289 64
125535 2
m129706 5
m130716 57

**

DAS
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11-11-14
DAS
46
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 126435

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Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 11/10/14

Required Date: 11/14/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

110

Each

1,904.000

28

28

NAS1149D0363J

Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

GA	7	
124392	7	
ST260a	600	
m130799	600	
ST269	286	
m123441	5	
m130358	281	
ST510a	1011	
m128429	1011	

m12639

28

NAS1149D0463J

Purchased

No

110

Each

7,463.000

12

12

NAS1149D0463J

WASHER

DAS
06
9-89

Location

Loc Qty

Loc Code

CA	459	
M129682	459	
ST260a	5000	
M130799	5000	
ST269	2004	
16941	8	
M126221	20	
M127813	6	
M127904	16	
M128591	44	
M128995	317	
M129390	1593	

12

DAS
27
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DAS
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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW

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Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
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IIN-D412-760	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL	0.00							
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-011 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 14-11-28

DAG
27
8-89
M/11/28

